Nanorod Synthesis

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Palladium Nanoparticle Catalyzed Conversion of Iron Nanoparticles into Diameter- and Length-Controlled Fe₂P Nanorods**

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Nanoparticles and their composites hold great promise for advances in bio-, energy-, and environment-related fields. The properties of nanoparticles depend on composition, phase, dimension, and exposed crystal facets, and thus control over these parameters is crucial for nanoparticles to have desired properties. The process of nanoparticle formation is affected by various kinetic and thermodynamic parameters, which are determined by the intricate interplay of precursors, surfactants, and reaction temperature.[1-3] While variation of surfactant and reaction temperature has been a preferred approach for synthesis of new nanoparticles, more exotic methods, namely, elemental exchange, [4] doping-assisted kinetic control, [5] surface-stabilization by nonsurfactants, [6] epitaxial growth, [7] and etching, [8] are being developed to fine-tune nanocrystal growth and to overcome the dearth of precursors. While all of these ingenuous approaches enhance our understanding of nanocrystal growth and afford new nanomaterials, efforts to find new precursors should be continued for further advances in nanoscience.

We previously reported that soluble Pd⁰ species, derived from [Pd(acac)₂] (acac = acetylacetonate), can catalyze etching of Fe₃O₄ nanoparticles to form soluble Fe species. [9] Thus, nanoparticles, although generally considered to be stable, can be disintegrated under suitable conditions to form hithertounknown precursors and, ultimately, novel nanostructures. We further investigated this possibility of utilizing nanoparticles as a source of new precursors, and discovered that catalytic Pd nanoparticles could transform Fe nanoparticles into magnetic Fe₂P nanorods. Synthetic routes to magnetic metal phosphides have been actively pursued in recent years due to their ferromagnetism, magnetoresistance, and magnetocaloric effects.^[10] Surprisingly, the diameter and length of Fe₂P nanorods in our study are determined by the Pd nanoparticle diameter and Pd/Fe ratio, respectively. No dimensional similarity between the diameters of the Fe₂P nanorods and the precursor Fe nanoparticles was observed. Herein we report a completely unexpected dual role of the Pd nanoparticle as a catalyst for formation of an Fe precursor by destabilizing Fe nanoparticles and as a dimension-controlling catalytic center for Fe₂P nanorod growth.

In a typical synthesis, a sonicated slurry of Fe nanoparticles^[11] (ca. 14 nm, 25 mg) in oleylamine (OA, 7 mL) and trioctylphosphine (TOP, 1 mL) was prepared in a 100 mL Schlenk tube equipped with a bubbler. A slurry of Pd nanoparticles^[12] (3.5, 4.2, or 4.9 nm in diameter; 2 and 0.5 mg for formation of short and long Fe₂P nanorods, respectively) in OA (2 mL) was added to the above slurry, and the reaction mixture was placed under vacuum for 2 h. The Schlenk tube was purged with Ar (99.999%) for 30 min, and then heated at 317°C in an oil bath for 14 h under an Ar blanket (passage to the bubbler is shut off, and a balloon containing Ar is attached). Following the separation procedure described in the Supporting Information, the product was analyzed by means of the powder X-ray diffraction (XRD) pattern, which matched that of hexagonal Fe₂P (JCPDS card no. 85-1725; see Supporting Information, Figure S1). The absence of XRD peaks from metallic Fe indicated complete disappearance of the Fe phase. In addition, we could not observe the catalyst Pd phase by XRD.

The products were analyzed by transmission electron microscopy (TEM) and high-resolution TEM (HRTEM), as shown in Figure 1. Strikingly different Fe₂P nanorod products with different diameters and lengths could be obtained by varying only the diameter and the amount of employed Pd nanoparticles; other reaction parameters, namely, amount of Fe nanoparticle precursor and surfactants, reaction temperature, and solvent volume, were kept constant. Short nanorods (Figure 1a, c, and e) are obtained with a large Pd/Fe

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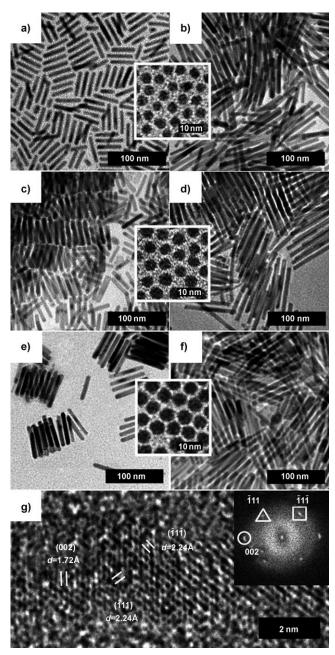


Figure 1. TEM images of a) $(5.7 \times 36.5) \pm (0.7 \times 3.5)$ nm, b) $(6.6 \times 66.2) \pm (1.0 \times 10.1)$ nm, c) $(6.2 \times 43.8) \pm (0.5 \times 4.2)$ nm, d) $(7.7 \times 90.2) \pm (1.0 \times 8.2)$ nm, e) $(7.4 \times 49.4) \pm (1.5 \times 5.6)$ nm, and f) $(9.6 \times 106.6) \pm (1.9 \times 12.2)$ nm Fe₂P nanorods. (Inset: TEM images of 3.5 ± 0.3 , 4.2 ± 0.3 , and 4.9 ± 0.3 nm Pd nanoparticles used as catalysts). g) High-resolution TEM image and accompanying fast Fourier transform image (inset) of a Fe₂P nanorod in (e) along $\langle 110 \rangle$.

ratio, and long nanorods (Figure 1 b,d, and f) with a small Pd/ Fe ratio. This suggests that the number of formed nanorods is proportional to the number of employed Pd nanoparticles, not the number of Fe nanoparticles. Notably, the Fe₂P nanorod diameter is uniform within a batch and it is similar to the diameter of the employed Pd nanoparticles. The nanorods exhibit a core/shell-like structure in which a crystalline Fe₂P core with $\langle 002 \rangle$ growth direction (Figure 1 g) is covered by an amorphous shell with high phosphorus

content (see Supporting Information, Figures S2 and S3 for TEM images showing the presence of a shell, as well as the shell composition). The diameters of the crystalline Fe₂P part in short nanorods (Figure 1 a, c, and e) are 3.7 ± 0.2 , 4.4 ± 0.3 , and 5.1 ± 0.3 nm, respectively, while the corresponding values for long nanorods (Figure 1 b, d, and f) are 4.2 ± 0.4 , 4.7 ± 0.4 , and 5.3 ± 0.3 nm, respectively (see Supporting Information, Table S1). The strong correlation between nanorod diameter and the Pd nanoparticle diameter is evident. This firmly supports that Pd nanoparticle acted as a catalytic center for Fe₂P nanorod growth. Such diameter control has been previously observed in vapor-liquid-solid (VLS)[13] and solution-liquid-solid (SLS)^[14] methods, in which a catalytic nanoparticle is melted under the employed conditions and is found at the tip of the 1D nanostructure after the reaction. The Pd metal used in this study, however, has a high melting point of 1445 °C. Furthermore, a Pd nanoparticle was not observed on the tip of the formed Fe₂P nanorod despite the evident role of a Pd nanoparticle in determining the diameter of the nanorod.

Close examination of a fully grown 9.9 × 103.2 nm Fe₂P nanorod by an energy-dispersive X-ray spectroscopic (EDS) profile analysis revealed that Pd is found over the entire nanorod length, while the central part of the nanorod contains the most Pd (see Supporting Information, Figure S4). Localization of Pd content was not observed in this case, that is, the reaction mechanism is drastically different from those of typical VLS or SLS methods with an intact catalyst part. Thus, to fully understand the role of Pd nanoparticles in controlling Fe₂P nanorod dimensions, we obtained temporal TEM images of the reaction mixture and analyzed the elemental contents in various parts of growing nanorods (Supporting Information, Figure S5). Initially, core/shell nanoparticles with the Pd content confined to the core part are produced (Supporting Information, Figure S5a). Disappearence of all Fe nanoparticles even at this early stage indicates accelerated decomposition of the Fe phase by Pd nanoparticle based catalysis. The Pd-rich core now contains a significant amount of Fe and P, and the shell, richer in P than the core, is completely devoid of Pd. The diameter of the core is larger than that of the employed Pd nanoparticles diameter due to incorporation of Fe and P, which may also be responsible for the slightly larger diameter (core part) of Fe₂P nanorods compared to the used Pd nanoparticles.

The ability of Pd to dissolve Fe was previously demonstrated by formation of Fe–Pd alloy nanoparticle systems with various compositions, such as FePd, FePd₂, FePd₃, and FePd₄. [15] Thus, dissolution of Fe species in Pd nanoparticles to give an Fe–Pd alloy in our study can be understood. The Fe–Pd alloy with the highest Fe content appears to be FePd, because FePd coexists with Fe when the Fe content is in excess. [15b] When excess Fe precursors are dissolved into the alloy system, the Fe phase can precipitate from the supersaturated Fe–Pd alloy, reminiscent of a VLS mechanism. The precipitated Fe phase would rapidly react with P-donating species such as PH₃ formed in situ (vide infra) to form Fe₂P. Consistent with this mechanistic view, the core/shell nanoparticles, initially with an ellipsoidal shape, initiate preferential growth along the nanorod axis (see Supporting

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Information, Figure S5b). Once nanorod growth starts, the diameter of the nanorod does not change significantly. The most striking feature of Fe₂P nanorod growth is that the Pd content is found throughout the nanorod structure, even when a nanorod grows longer (see Supporting Information, Figure S4). This clearly indicates that the core Fe-Pd system is slowly disintegrated, and the released Pd content is assimilated into the growing iron phosphide phase. Because Pd can also form various palladium phosphide phases, mixing of the Pd content, likely in the form of palladium phosphide, with the Fe₂P phase is not unexpected. The different reactivities of Pd and Fe toward P, as well as the relative abundance of Fe, seem to direct faster reaction between elemental Fe and P and thus fast outgrowth of Fe₂P nanorods. The slow disintegration of the Pd-rich alloy system in the middle of growing nanorods ensures the persistent presence of a catalytically active Pdrich alloy in the middle of a growing nanorod throughout the reaction, continued intake of Fe content, precipitation of supersaturated Fe, and subsequent (or simultaneous) formation of the Fe₂P phase. It appears that the Pd-rich part in the middle of a growing nanorod could serve as a catalytically active growth center even with a much reduced Pd content until the later stage of reaction, because morphologies of nanorods obtained in our study are very homogeneous; if other competing pathways of nanorod formation are also operating in the later stage, irregularly shaped nanoparticles or nanorods would also appear, which is not the case in our study.

While all nanorod samples shown in Figure 1 exhibit XRD patterns typical of Fe₂P, short nanorods have a lower Fe/P ratio than long nanorods. For example, 6.2 × 43.8 nm nanorods with a core diameter of 4.4 nm (Figure 1c) and $7.7 \times$ 90.2 nm nanorods with core diameter of 4.7 nm (Figure 1 d), both formed in a reaction catalyzed by 4.2 nm Pd nanoparticles, exhibit Fe/P ratios of 1.6 and 2.4, respectively, as determined by electron-probe micro-analysis (see Supporting Information, Table S2, and also Figure S6 for EDS results). Short nanorods have a higher Pd content (2 vs. 0.25 atom % in long nanorods), and this results in significant differences in the final Fe and P contents in the nanorod structures. X-ray photoelectron spectroscopic analysis also suggests the presence of a P-rich phase such as FeP in the short nanorods with higher Pd content (see Supporting Information, Figure S7). Pd seems to take up more P than Fe, which prefers the formation of low-P phases like Fe₂P under the reaction conditions (note the initial ellipsoidal nanoparticle with a very high P content). In the early stage of nanorod formation from an Fe-Pd alloy with high Pd content, the Fe/P ratio is inevitably much lower than the expected value of 2. On the other hand, the composition of the core Fe₂P nanorods should exhibit a higher Fe/P ratio than the above measured values, because the formed nanorods are covered by an amorphous layer rich in P. Phases with a higher Fe content such as Fe or Fe₃P, even if unidentifiable through TEM or XRD analysis, might result in higher blocking temperatures of Fe₂P nanorods than expected for a pure Fe₂P phase (see Supporting Information, Figure S8 for magnetism measurements). Usage of Pd nanoparticles with diameters over 5.5 nm led to the competitive formation of platelike Fe₂P nanostructures besides nanorods (Supporting Information, Figure S9). The preferential growth of Fe₂P nanorods along $\langle 002 \rangle$ obviously is not entirely viable with larger Pd nanoparticles.

Under the same reaction conditions but without Pd nanoparticles, Fe nanoparticles reacted with TOP to form an uncontrolled mixture of nanoparticles and nanorods with Fe, FeP, and Fe₂P phases (Supporting Information, Figure S10). Obviously, Pd nanoparticles are essential for fast consumption of Fe nanoparticles in an early stage and ensuing formation of size- and composition-controlled Fe₂P nanorods. In our previous study, we suggested that soluble Pd⁰ species can catalyze the reduction of Fe cations to form soluble iron species.^[9] Thus we attempted the formation of Fe₂P nanorods with Fe₃O₄ nanoparticles as starting material. As expected, Pd nanoparticles could convert Fe₃O₄ nanoparticles to sizecontrolled Fe₂P nanorods. In this case, however, hollow spheres were also observed as side products (Supporting Information, Figure S11). Once an insoluble amorphous {Fe, P} layer is formed on a crystalline Fe₃O₄ nanoparticle, it cannot be assimilated into a Pd nanoparticle. This precludes its conversion to Fe₂P, and thus the amorphous shell remains stable under the reaction conditions. In the case of Fe nanoparticle as a precursor, the surface Fe atoms can also be easily oxidized (see Supporting Information, Figure S12). The oxide phase on a Fe nanoparticle, however, is not crystalline, and thus dissolution of this amorphous oxide phase is too fast to support the formation of an amorphous {Fe, P} layer. Due to this stability difference between crystalline and amorphous iron oxide phases, we observe no hollow spheres as side products with Fe nanoparticle precursors.

We noticed that the amount of OA in the reaction mixture decreases (GC-MS analysis; Supporting Information, Figure S10) with formation of C₅₄H₉₇N (Supporting Information, Figures S13 and S14) during Fe₂P nanorod formation; a drastic decrease of OA was observed only under conditions in which Fe₂P nanorods are successfully prepared. We could not detect the presence of non-amine functional groups such as CN in NMR and IR spectroscopic data for C₅₄H₉₇N. Thus, we carried out a series of amine tests^[16] and ruled out the possibility of this C₅₄H₉₇N species being a primary or secondary amine, leaving a tertiary amine with unsaturated hydrocarbon chains as the most likely candidate structure for C₅₄H₉₇N (see Supporting Information, Figure 15). Without Fe nanoparticles, a Pd nanoparticle alone could not form this C₅₄H₉₇N compound. In addition, Fe₂P nanorods obtained from our study could not catalyze the formation of tertiary amine species under the reaction conditions. Interestingly, formation of C₅₄H₉₇N is also accompanied by formation of NH₃. It has been shown that OA can be decomposed to form NH₃ in the presence of cobalt species.^[17] Thus, iron species generated in situ may have catalyzed the formation of $C_{54}H_{97}N$ by decomposition of OA with concomitant formation of NH₃.

The complete absence of Ar flow was crucial for the formation of Fe_2P nanorods from Fe or Fe_3O_4 nanoparticles. Even with an Ar flow rate of $10 \text{ cm}^3\text{min}^{-1}$, no Fe_2P nanorods could be synthesized (see Supporting Information, Figure S10). Because an Ar stream can easily deplete in situ generated volatile species such as NH_3 and PH_3 , which were



detected by a gas sensor, from the reaction mixture, the role of volatile species was probed by a series of reactions (see Supporting Information, Figure S16). With an NH₃ stream of 10 cm³ min⁻¹, volatile components other than NH₃ would be removed from the reaction mixture. No Fe₂P nanorod could be obtained under these conditions. We then investigated the role of PH₃, formed by decomposition of TOP (likely following elimination of octene), in the formation of Fe₂P nanorods. Again, no Fe₂P nanorod was obtained with a PH₃ flow (10 cm³ min⁻¹, 5 vol % in Ar), in which NH₃ in situ generated would be removed from the reaction mixture. Under these conditions, large iron nanoparticles disappeared following Fe nanoparticle dissolution, and small wormlike nanoparticles of FeP formed by attachment of small FeP nanoparticles were observed; clearly, Pd nanoparticles did not serve as catalytic centers for fast growth of Fe₂P nanorods in this case. Only when both NH₃ and PH₃ (5% v/v in Ar) gases were introduced simultaneously at respective flow rates of 7 and 15 cm³ min⁻¹ could nanorods of Fe₂P be obtained. Thus, it seems that PH3 formed in situ is necessary for conversion of Fe to Fe₂P, and NH₃ for activation of the Pd nanoparticle catalyst. Since excess PH₃ can deactivate the Pd nanoparticle by binding strongly to its surface, a large amount of weakly binding NH₃ may, by competing with the PH₃ ligands, allow influx of soluble Fe species into the Pd matrix. The presence of a large amount of O₂ was detrimental to the formation of Fe₂P nanorods; no Fe₂P nanorod formation was observed when the reaction mixture was blanketed by 10 vol % O₂ in Ar (1 atm, balloon; see Supporting Information, Figure S16). Oxygen may interfere with Fe₂P formation by effectively removing pyrophoric PH₃ from the reaction mixture. Thus, the additional role of PH3 in the Fe2P nanorod synthesis may lie in maintaining the reducing environment by effectively removing traces of oxygen, which could be introduced by diffusion, from the reaction mixture. The total absence of Ar flow and presence of pyrophoric PH₃ provide a completely oxygen-free environment, which might be essential for Fe₂P nanorod growth.

To further substantiate the catalytic role of a Pd nanoparticle in the growth of a Fe₂P nanorod, we prepared an ordered 2D array of approximately 7 nm Pd nanoparticles on an Si substrate, [18] and attempted the growth of Fe₂P nanorods thereon (see Supporting Information for experimental details, and Figures S17 and S18). Consistent with our prediction, we could grow Fe₂P nanorods from Pd nanoparticles supported on an Si substrate (Figure 2). The diameter of the Fe₂P nanorods is slightly larger than that of the Pd nanoparticles (10-15 nm, see Figure 2d; note that the top view Figure 2b selectively shows only thicker nanorods), consistent with solution-based results. On the other hand, Fe₂P nanorods could not grow on a clean Si substrate without Pd, in further corroboration of the crucial role of Pd as catalytic center for Fe₂P nanorod growth. The overall Fe₂P nanorod growth process is depicted in Figure 3.

In summary, we have reported a novel Pd nanoparticle catalyzed synthesis of diameter-specific and length-controlled Fe₂P nanorods from Fe nanoparticles. The diameter and length of Fe₂P nanorods could be finely controlled by adjusting the size of the catalytic Pd nanoparticles and the

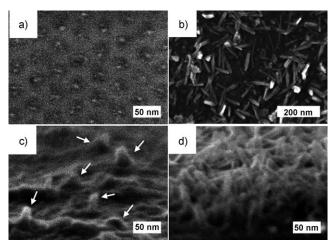


Figure 2. Fe₂P nanorod growth on an Si-supported Pd substrate. SEM images of a) an array of approximately 7 nm Pd nanoparticles on Si. b) Fe₂P nanorods grown on an Si substrate at a reaction time of 5 h (top view). c) Side view of swollen Pd nanoparticles due to solid-solution formation and short nanorods (indicated with arrows) at a reaction time of 3 h. d) Side view of Fe₂P nanorods grown vertically on an Si substrate.

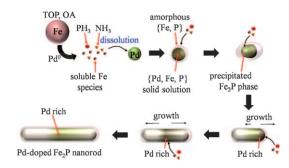


Figure 3. Fe₂P nanorod growth process.

Fe/Pd ratio, respectively, and this in turn allows magnetic properties to be fine-tuned. Such controllable magnetic properties could be useful in future magnetic-device applications. The Pd nanoparticles perform a dual role as catalyst destabilizing the Fe phase and catalytic center for Fe₂P nanorod growth. The Fe nanoparticles are completely disintegrated under the employed reaction conditions to form a new Fe precursor, unavailable via other routes, which is ultimately converted to Fe₂P nanorods. The excess Fe content, likely to have precipitated from a supersaturated Fe-Pd alloy system, combines with P from active P sources such as PH₃, formed in situ, to form Fe₂P. We are currently investigating the possible transformation of existing nanomaterials into hitherto-unknown precursors catalyzed by Pd or other noble metals. Our approach would eventually provide a number of novel nanomaterials with better dimensional control and reproducible material properties.

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